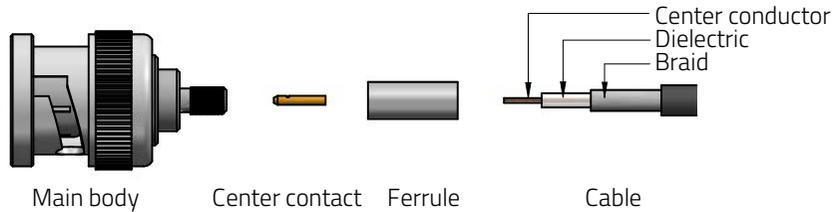


**Step 1.** Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



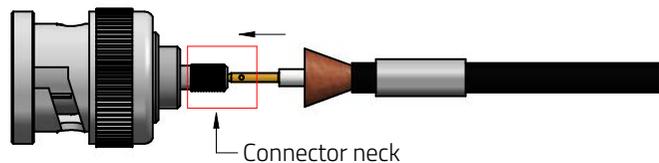
**Step 2.** Please slide ferrule onto cable and splay out cable braid



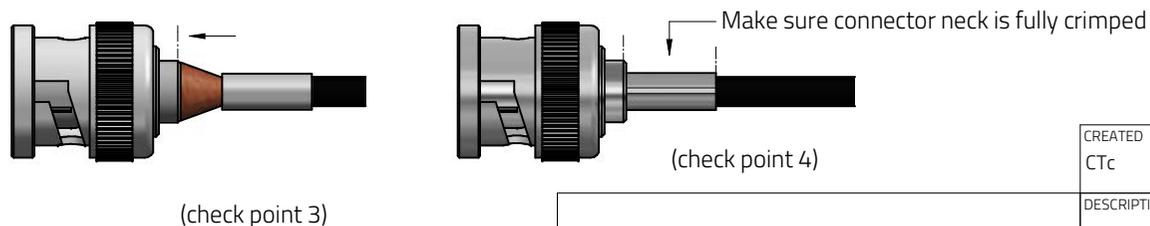
**Step 3.** Slide center contact up to dielectric and solder cable center conductor using minimum amount of solder paste (check point 2-3)



**Step 4.** Push cable with center contact into connector main body until perceptive point. Cover cable braid over connector neck carefully



**Step 5.** Crimp ferrule with tool hex size : .128"



**Assembly Method :**

Center contact : Soldered  
Outer contact : Crimp

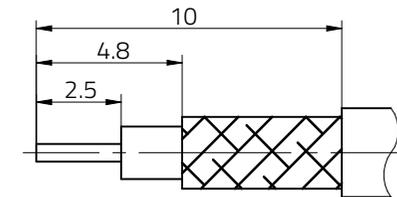
**Crimp Tool PN :** 600600

**Crimp Head PN :** 60060060101



**Cable Type :** Flexible Cable RG174/RG188/RG316

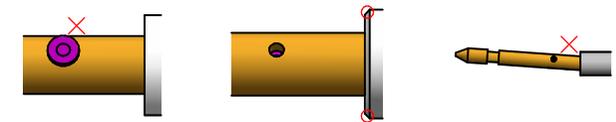
**Cable Strip Dimensions (mm) :**



**Check Point :**

1. No damaged components; and no split cable after stripping
2. Assembly can be performed with or without tinned cable. The tinned cable center conductor can enhance the hardness of the cable center conductor and benefit solder process

3. No excess solder, melt dielectric, and misaligned center contact after assembling



4. No significant dog ear after crimping



CREATED  
CTc

CHECKED  
JCh

DESCRIPTION

**Assembly instructions**

**607 450 225 103 20**

REVISION  
001.001

STATUS  
Valid

DATE  
2023-06-14

BUSINESS UNIT  
eiCan



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